

CHROMIUM TRIOXIDE

Bisley International LLC

Chemwatch: 1463
Version No: 10.1.1.1
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 4

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S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	CHROMIUM TRIOXIDE
Chemical Name	chromium trioxide
Synonyms	Cr-O3; chromic acid anhydride; chromic anhydride; chromium (6+) trioxide; chromium(VI) oxide; monochromium oxide; chromic(VI) acid; chromic acid; chromic acid (flakes); chromic acid flake; chromic acid crystals; British Chrome; APS; AR000000157; UL00000518; TECH00001333; 76638; 65623; 77560; 132333; commercially called chromic acid; Chromium(VI) oxide Prod. Code 27762; chromium trioxide
Proper shipping name	Chromium trioxide, anhydrous
Chemical formula	CrO3
Other means of identification	Not Available
CAS number	1333-82-0

Recommended use of the chemical and restrictions on use

Relevant identified uses	Chromium plating; copper stripping; aluminium anodizing; corrosion inhibitor; photography; lithography; textile printing; tanning and dyeing. Manufacture of dyes, pigments, electric cells, explosives, matches. [-Intermediate -]
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Bisley International LLC
Address	1790 Hughes Landing Boulevard Suite 400 The Woodlands TX 77380 United States
Telephone	+1 (844) 424 7539
Fax	Not Available
Website	www.bisley.biz
Email	compliance@bisley.biz

Emergency phone number

Association / Organisation	Bisley International LLC	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	+1 855 237 5573	+61 2 9186 1132
Other emergency telephone numbers	+61 2 9186 1132	+1 855-237-5573

Once connected and if the message is not in your preferred language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

Considered a Hazardous Substance by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). Classified as Dangerous Goods for transport purposes.

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Oxidizing Solid Category 1, Acute Toxicity (Oral) Category 3, Acute Toxicity (Dermal) Category 3, Acute Toxicity (Inhalation) Category 2, Skin Corrosion/Irritation Category 1A, Serious Eye Damage/Eye Irritation Category 1, Chronic Aquatic Hazard Category 1, Respiratory Sensitizer Category 1, Germ cell mutagenicity Category 1A, Carcinogenicity Category 1A, Reproductive Toxicity Category 2, Specific target organ toxicity - repeated exposure Category 1, Skin Sensitizer Category 1
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Label elements

CHROMIUM TRIOXIDE

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H271	May cause fire or explosion; strong oxidiser.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H330	Fatal if inhaled.
H314	Causes severe skin burns and eye damage.
H410	Very toxic to aquatic life with long lasting effects.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H340	May cause genetic defects.
H350	May cause cancer.
H361	Suspected of damaging fertility or the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H317	May cause an allergic skin reaction.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P221	Take any precaution to avoid mixing with combustibles/organic material.
P260	Do not breathe dust/fume.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P281	Use personal protective equipment as required.
P220	Keep/Store away from clothing/organic material/combustible materials.
P283	Wear fire/flame resistant/retardant clothing.
P273	Avoid release to the environment.
P284	Wear respiratory protection.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.
P363	Wash contaminated clothing before reuse.
P370+P378	In case of fire: Use water jets for extinction.
P371+P380+P375	In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
P302+P352	IF ON SKIN: Wash with plenty of water.
P306+P360	IF ON CLOTHING: Rinse immediately contaminated clothing and skin with plenty of water before removing clothes.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P391	Collect spillage.

Precautionary statement(s) Storage

P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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CHROMIUM TRIOXIDE

SECTION 3 Composition / information on ingredients

Substances

CAS No	%[weight]	Name
1333-82-0	>=99.8	<u>chromium trioxide</u>

Mixtures

See section above for composition of Substances

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. ▶ Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. ▶ Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). ▶ As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. ▶ Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. <p>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</p>
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to dichromates and chromates:

- ▶ Absorption occurs from the alimentary tract and lungs.
- ▶ The kidney excretes about 60% of absorbed chromate within 8 hours of ingestion. Urinary excretion may take up to 14 days.
- ▶ Establish airway, breathing and circulation. Assist ventilation.
- ▶ Induce emesis with Ipecac Syrup if patient is not convulsing, in coma or obtunded and if the gag reflex is present.
- ▶ Otherwise use gastric lavage with endotracheal intubation.
- ▶ Fluid balance is critical. Peritoneal dialysis, haemodialysis or exchange transfusion may be effective although available data is limited.
- ▶ British Anti-Lewisite, ascorbic acid, folic acid and EDTA are probably not effective.
- ▶ There are no antidotes.
- ▶ Primary irritation, including chrome ulceration, may be treated with ointments comprising calcium-sodium-EDTA. This, together with the use of frequently renewed dressings, will ensure rapid healing of any ulcer which may develop.

The mechanism of action involves the reduction of Cr (VI) to Cr(III) and subsequent chelation; the irritant effect of Cr(III)/ protein complexes is thus avoided. [ILO Encyclopedia]

[Ellenhorn and Barceloux: Medical Toxicology]

- Acute chromic acid ingestion causes acute gastroenteritis, hepatic necrosis, bleeding and acute tubular necrosis with renal failure. The efficacy of British Anti-Lewisite haemodialysis and exchange transfusion has not been established.
- Primary irritation, including chrome ulceration, may be treated with ointments comprising calcium-sodium-EDTA. This, together with the use of frequently renewed dressings, will ensure rapid healing of any ulcer which may develop. The mechanism of action involves the reduction of Cr (VI) or Cr (III) and subsequent chelation; the irritant effect of Cr (III) / protein complexes is thus avoided.

[ILO Encyclopedia]

- Massive overexposure to chromic acid could lead to kidney failure and death. Death has been avoided in several such cases through the use of early renal dialysis. It has been reported that there is little value from chelating agents, however, ascorbic acid administered intravenously is an effective antidote in preventing renal failure. Skin ulcers may be treated by removal from exposure, daily cleaning and debridement and application of antibiotic cream and dressing.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Sampling time	Index	Comments
Total chromium in urine	Increase during shift	(10ug/g creatinine)	(B)

Continued...

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" End of shift at end of workweek (30ug/g creatinine) (B)

B: Background levels occur in specimens collected from subjects NOT exposed
Depending on the degree of exposure, periodic medical examination is indicated. The symptoms of lung oedema often do not manifest until a few hours have passed and they are aggravated by physical effort. Rest and medical observation is therefore essential. Immediate administration of an appropriate spray, by a doctor or a person authorised by him/her should be considered.
(ICSC24419/24421)

SECTION 5 Fire-fighting measures

Extinguishing media

FOR SMALL FIRE:

- ▶ USE FLOODING QUANTITIES OF WATER.
- ▶ **DO NOT** use dry chemical, CO₂, foam or halogenated-type extinguishers.

FOR LARGE FIRE

- ▶ Flood fire area with water from a protected position

Special hazards arising from the substrate or mixture

Fire Incompatibility	<ul style="list-style-type: none"> ▶ Avoid storage with reducing agents. ▶ Avoid any contamination of this material as it is very reactive and any contamination is potentially hazardous <p>Can produce intense heat and toxic fumes.</p>
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Special protective equipment and precautions for fire-fighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water courses.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Will not burn but increases intensity of fire. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ Heat affected containers remain hazardous. ▶ Contact with combustibles such as wood, paper, oil or finely divided metal may produce spontaneous combustion or violent decomposition. <p>Decomposition may produce toxic fumes of: metal oxides Decomposes at approx 200 deg C. liberating oxygen gas.</p>

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. ▶ Check regularly for spills and leaks. ▶ Clean up all spills immediately. ▶ No smoking, naked lights, ignition sources. ▶ Avoid all contact with any organic matter including fuel, solvents, sawdust, paper or cloth and other incompatible materials, as ignition may result. ▶ Avoid breathing dust or vapours and all contact with skin and eyes.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear full body protective clothing with breathing apparatus.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<p>For oxidisers, including peroxides.</p> <ul style="list-style-type: none"> -Avoid personal contact and inhalation of dust, mist or vapours. -Provide adequate ventilation. -Always wear protective equipment and wash off any spillage from clothing.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed as supplied. ▶ Store in a cool, well ventilated area. ▶ Keep dry. <p>In addition, Goods of Class 5.1, packing group II should be:</p> <ul style="list-style-type: none"> ▶ stored in piles so that ▶ the height of the pile does not exceed 1 metre ▶ the maximum quantity in a pile or building does not exceed 1000 tonnes unless the area is provided with automatic fire extinguishers ▶ the maximum height of a pile does not exceed 3 metres where the room is provided with automatic fire extinguishers or 2 meters if not. ▶ the minimum distance between piles is not less than 2 metres where the room is provided with automatic fire extinguishers or 3 meters if not. ▶ the minimum distance to walls is not less than 1 metre.

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Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Glass container is suitable for laboratory quantities ▶ DO NOT use aluminium, galvanised or tin-plated containers ▶ DO NOT repack. Use containers supplied by manufacturer only. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids:</p> <ul style="list-style-type: none"> ▶ Removable head packaging and ▶ cans with friction closures may be used.
Storage incompatibility	<ul style="list-style-type: none"> ▶ WARNING: Avoid or control reaction with peroxides. All <i>transition metal</i> peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively. ▶ The pi-complexes formed between chromium(0), vanadium(0) and other transition metals (haloarene-metal complexes) and mono- or poly-fluorobenzene show extreme sensitivity to heat and are explosive. ▶ Inorganic reducing agents react with oxidizing agents to generate heat and products that may be flammable, combustible, or otherwise reactive. Their reactions with oxidizing agents may be violent. ▶ Inorganic peroxy compounds are potent oxidisers that pose fire or explosive hazards when in contact with ordinary combustible materials. ▶ Inorganic peroxides react with organic compounds to generate organic peroxide and hydroperoxide products that react violently with reducing agents. ▶ Inorganic oxidising agents can react with reducing agents to generate heat and products that may be gaseous (causing pressurization of closed containers). The products may themselves be capable of further reactions (such as combustion in the air). ▶ Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride. ▶ These trifluorides are hypergolic oxidisers. They ignite on contact (without external source of heat or ignition) with recognised fuels - contact with these materials, following an ambient or slightly elevated temperature, is often violent and may produce ignition. ▶ The state of subdivision may affect the results. <p>44redret</p>



X X X X O O X

X — Must not be stored together
O — May be stored together with specific precautions
+ — May be stored together

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US NIOSH Recommended Exposure Limits (RELs)	chromium trioxide	Chromic acid (CrO3): Chromic anhydride, Chromic oxide, Chromium(VI) oxide (1:3), Chromium trioxide	0.001 mg/m3	Not Available	Not Available	(as Cr):Ca See Appendix A See Appendix C
US OSHA Permissible Exposure Levels (PELs) - Table Z1	chromium trioxide	Chromium (VI) compounds	Not Available	Not Available	Not Available	See 1910.1026; (5) See Table Z-2 for the exposure limit for any operations or sectors where the exposure limit in §1910.1026 is stayed or is otherwise not in effect.
US ACGIH Threshold Limit Values (TLV)	chromium trioxide	Chromium, and inorganic compounds - Hexavalent chromium compounds, as Cr(VI) Water-soluble compounds (Inhalable particulate matter)	0.0002 mg/m3	0.0005 mg/m3	Not Available	Lung & sinonasal cancer; resp tract irr; asthma; BEI

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
chromium trioxide	0.29 mg/m3	5 mg/m3	30 mg/m3

Ingredient	Original IDLH	Revised IDLH
chromium trioxide	15 mg/m3	Not Available

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
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Personal protection	
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Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ▶ Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. ▶ Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ▶ Alternatively a gas mask may replace splash goggles and face shields.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Elbow length PVC gloves <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p> <ul style="list-style-type: none"> ▶ DO NOT wear cotton or cotton-backed gloves. ▶ DO NOT wear leather gloves. ▶ Promptly hose all spills off leather shoes or boots or ensure that such footwear is protected with PVC over-shoes.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Dark red odourless crystals or flakes; highly corrosive. Absorbs water from air. Very soluble in water forming a very corrosive solution. Soluble in sulphuric acid. A strong oxidising agent. Decomposes at approx 200 deg C. liberating oxygen gas.		
Physical state	Divided Solid	Relative density (Water = 1)	2.7 (1.0 Bulk D)
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	200~
Melting point / freezing point (°C)	197	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	100.0
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Non Volatile	Explosive properties	Not Available

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Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not available.	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not available.	Volatile Component (%vol)	Nil @ 38 C.
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	< 1 @ 10%
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable under normal handling conditions. ▶ Prolonged exposure to heat. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>Inhalation of dusts, generated by the material, during the course of normal handling, may produce toxic effects. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p> <p>Chrome fume is irritating to the respiratory tract and lungs. Exposure to chromium at certain oxidation levels (eg. Cr-VI) may cause irritation to mucous membranes with symptoms such as sneezing, rhinorrhoea, lesions of the nasal septum, irritation and redness of the throat and generalised bronchospasm.</p> <p>Inhalation of chromium fumes may cause metal fume fever' characterised by flu-like symptoms, fever, chill, nausea, weakness and body aches. Toxic effects result from over-exposure.</p>
Ingestion	<p>Toxic effects may result from the accidental ingestion of the material; animal experiments indicate that ingestion of less than 40 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>The material can produce severe chemical burns within the oral cavity and gastrointestinal tract following ingestion. Symptoms of exposure may be delayed.</p> <p>Chromate salts are corrosive and produce cellular damage to tissue. Ingestion may produce inflammation of the digestive tract, nausea, vomiting and abdominal pain.</p>
Skin Contact	<p>Skin contact with the material may produce toxic effects; systemic effects may result following absorption. The material can produce severe chemical burns following direct contact with the skin.</p> <p>Chrome fume, as the chrome VI oxide, is corrosive to the skin and may aggravate pre-existing skin conditions such as dermatitis and eczema. As a potential skin sensitiser, the fume may cause dermatoses to appear suddenly and without warning. Absorption of chrome VI compounds through the skin can cause systemic poisoning effecting the kidneys and liver.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>The material can produce severe chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage.</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There is sufficient evidence to suggest that this material directly causes cancer in humans.</p> <p>Toxic: danger of serious damage to health by prolonged exposure through inhalation.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Chronic inhalation exposure may result in nasal ulceration and/or perforation of nasal septum.</p> <p>Chromium (III) is an essential trace mineral. Chronic exposure to chromium (III) irritates the airways, malnourishes the liver and kidneys, causes fluid in the lungs, and adverse effects on white blood cells, and also increases the risk of developing lung cancer.</p> <p>Sensitisation may give severe responses to very low levels of exposure, i.e. hypersensitivity.</p> <p>Repeated or prolonged exposure to acids may result in the erosion of teeth, swelling and/or ulceration of mouth lining. Irritation of airways to lung, with cough, and inflammation of lung tissue often occurs.</p>

chromium trioxide	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 57 mg/kg ^[1]	Skin (human): corrosive
	Inhalation(Rat) LC50; 0.083 mg/L ^[1]	
	Oral(Rat) LD50; 52 mg/kg ^[1]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise

CHROMIUM TRIOXIDE

specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

CHROMIUM TRIOXIDE	<p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important.</p> <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.</p> <p>Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Some people may be genetically more prone than others, and exposure to other irritants may aggravate symptoms. Allergy causing activity is due to interactions with proteins.</p> <p>Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema.</p> <p>Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.</p> <p>WARNING: This substance has been classified by the IARC as Group 1: CARCINOGENIC TO HUMANS.</p>
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Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✓	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
chromium trioxide	EC50	96	Algae or other aquatic plants	0.71mg/L	4
	BCF	1008	Fish	4.615	7
	LC50	96	Fish	0.0860.578mg/L	4
	EC50(ECx)	96	Algae or other aquatic plants	0.71mg/L	4

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
For Metal:
Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapour pressure and are not expected to partition to air.
Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.
Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further.
For Chromium: Chromium is poorly absorbed by cells found in microorganisms, plants and animals. Hexavalent chromate anions are readily transported into cells and toxicity is closely linked to the higher oxidation state.
Ecotoxicity - Toxicity in Aquatic Organisms: Chromium is harmful to aquatic organisms in very low concentrations. Organisms consumed by fish species are very sensitive to low levels of chromium.
For chromium:
Aquatic Fate - Most chromium released into water will be deposited in the sediment. A small percentage of chromium can be found in soluble and insoluble forms with soluble chromium making up a very small percentage of the total chromium. Most of the soluble chromium is present as chromium (VI) and soluble chromium (III) complexes. In the aquatic phase, chromium (III) occurs mostly as suspended solids adsorbed onto clayish materials, organics, or iron oxide present in water.
DO NOT discharge into sewer or waterways.
Log Pow: Not relevant

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
chromium trioxide	LOW (BCF = 21)

Mobility in soil

Ingredient	Mobility

CHROMIUM TRIOXIDE

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▶ Reduction ▶ Reuse ▶ Recycling ▶ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.</p> <ul style="list-style-type: none"> ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Treat and neutralise at an approved treatment plant. Treatment should involve: Mixing or slurring in water; Neutralisation followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material) ▶ Decontaminate empty containers.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	

Land transport (DOT)

UN number	1463	
UN proper shipping name	Chromium trioxide, anhydrous	
Transport hazard class(es)	Class	5.1
	Subrisk	6.1, 8
Packing group	II	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Hazard Label	5.1, 6.1, 8
	Special provisions	IB8, IP2, IP4, T3, TP33, W31

Air transport (ICAO-IATA / DGR)

UN number	1463	
UN proper shipping name	Chromium trioxide, anhydrous	
Transport hazard class(es)	ICAO/IATA Class	5.1
	ICAO / IATA Subrisk	6.1, 8
	ERG Code	5CP
Packing group	II	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions	Not Applicable
	Cargo Only Packing Instructions	562

CHROMIUM TRIOXIDE

Cargo Only Maximum Qty / Pack	25 kg
Passenger and Cargo Packing Instructions	558
Passenger and Cargo Maximum Qty / Pack	5 kg
Passenger and Cargo Limited Quantity Packing Instructions	Y544
Passenger and Cargo Limited Maximum Qty / Pack	2.5 kg

Sea transport (IMDG-Code / GGVSee)

UN number	1463	
UN proper shipping name	CHROMIUM TRIOXIDE, ANHYDROUS	
Transport hazard class(es)	IMDG Class	5.1
	IMDG Subrisk	6.1, 8
Packing group	II	
Environmental hazard	Marine Pollutant	
Special precautions for user	EMS Number	F-A , S-Q
	Special provisions	Not Applicable
	Limited Quantities	1 kg

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
chromium trioxide	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
chromium trioxide	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

chromium trioxide is found on the following regulatory lists

- Chemical Footprint Project - Chemicals of High Concern List
- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
- International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 1: Carcinogenic to humans
- US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants
- US - California Proposition 65 - Carcinogens
- US - California Proposition 65 - Maximum Allowable Dose Levels (MADLs) for Chemicals Causing Reproductive Toxicity
- US - California Proposition 65 - No Significant Risk Levels (NSRLs) for Carcinogens
- US - California Proposition 65 - Reproductive Toxicity
- US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List
- US ACGIH Threshold Limit Values (TLV)
- US ACGIH Threshold Limit Values (TLV) - Carcinogens
- US AIHA Workplace Environmental Exposure Levels (WEELs)

- US Clean Air Act - Hazardous Air Pollutants
- US CWA (Clean Water Act) - Priority Pollutants
- US CWA (Clean Water Act) - Toxic Pollutants
- US DOE Temporary Emergency Exposure Limits (TEELs)
- US EPCRA Section 313 Chemical List
- US National Toxicology Program (NTP) 14th Report Part A Known to be Human Carcinogens
- US NIOSH Recommended Exposure Limits (RELs)
- US OSHA Permissible Exposure Levels (PELs) - Table Z1
- US OSHA Permissible Exposure Limits - Annotated Table Z-1
- US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
- US TSCA Chemical Substance Inventory - Interim List of Active Substances
- US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	Yes
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No

CHROMIUM TRIOXIDE

Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	Yes
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	Yes
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

State Regulations

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm

US - California Proposition 65 - Carcinogens: Listed substance

chromium trioxide Listed

US - California Proposition 65 - Reproductive Toxicity: Listed substance

chromium trioxide Listed

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (chromium trioxide)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	13/03/2019
Initial Date	04/02/2002

SDS Version Summary

Version	Issue Date	Sections Updated
9.1.1.1	23/06/2014	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Chronic Health, Classification, Disposal, Engineering Control, Environmental, Fire Fighter (extinguishing media), Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), Fire Fighter (fire incompatibility), First Aid (eye), First Aid (inhaled), First Aid (skin), First Aid (swallowed), Handling Procedure, Instability Condition, Personal Protection (other), Personal Protection (Respirator), Personal Protection (eye), Personal Protection (hands/feet), Spills (major), Spills (minor), Storage (storage incompatibility), Storage (storage requirement), Storage (suitable container), Synonyms, Transport
10.1.1.1	13/03/2019	Expiration. Review and Update

Other information

CHROMIUM TRIOXIDE

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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