WELAN GUM Bisley International LLC

Chemwatch: **4075-59** Version No: **5.1.1.1**

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 1

Issue Date: **15/08/2019** Print Date: **09/03/2021** S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	WELAN GUM
Chemical Name	Welan gum
Synonyms	(C6-H12-O6.C6-H12-O6.C6-H12-O5.C6-H10-O7)xx-Ca.x-K.x-Na; D-glucopyranuronic acid, polymer with 6-deoxy-L-mannose, D-glucose and D-mannose, calcium potassium sodium salt; polysaccharide gum; Biozan K1A96, K1D97, K1D420, K1D480, K2D389 Kelco-Crete; Biozan
Chemical formula	(C6H12O6-C6H12O6-C6H12O5-C6H10O7)x-xCa-xK-xNa
Other means of identification	Not Available
CAS number	72121-88-1

Recommended use of the chemical and restrictions on use

Relevant identified uses

In drilling muds. An anionic polysaccharide with thermal stability and retention of viscosity at elevated temperatures

Sphingans, a group of structurally closely related bacterial exopolysaccharides (EPS) produced by members of the genus Sphingomonas, can be applied in a variety of industries due to their high viscosity.

Sphingans that have related structures with a generally conserved tetrasaccharide backbone structure and different side chains. The sphingans gellan, welan, rhamsan and diutan are produced commercially for use in food, cement, oilfield or personal care applications. The value of sphingan polysaccharides lies in their abilities to modify the rheology of aqueous solutions, i.e., to thicken liquids, suspend solids, stabilize emulsions, or form gels and films.

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Bisley International LLC	
Address	1790 Hughes Landing Boulevard Suite 400 The Woodlands TX 77380 United States	
Telephone	+1 (844) 424 7539	
Fax	Not Available	
Website	www.bisley.biz	
Email	compliance@bisley.biz	

Emergency phone number

Association / Organisation	Bisley International LLC	CHEMWATCH EMERGENCY RESPONSE	
Emergency telephone numbers	+1 855 237 5573	+61 2 9186 1132	
Other emergency telephone numbers	+61 2 9186 1132	+1 855-237-5573	

Once connected and if the message is not in your prefered language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

Not considered a Hazardous Substance by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). Not classified as Dangerous Goods for transport purposes.

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Not Applicable
Label elements	
Hazard pictogram(s)	Not Applicable
Signal word	Not Applicable Not Applicable

Issue Date: 15/08/2019 Print Date: 09/03/2021

Hazard statement(s)

Not Applicable

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

CAS No	%[weight]	Name
72121-88-1	>98	Welan gum

Mixtures

See section above for composition of Substances

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with eyes: • Wash out immediately with water. • If irritation continues, seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	If dust is inhaled, remove from contaminated area. Encourage patient to blow nose to ensure clear passage of breathing. If irritation or discomfort persists seek medical attention.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Fire Fighting Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular Fire/Explosion Hazard hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion Combustion products include: carbon monoxide (CO)

Issue Date: 15/08/2019 Print Date: 09/03/2021

carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

May emit poisonous fumes

May emit corrosive fumes

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

- ► Clean up all spills immediately.
- Avoid breathing dust and contact with skin and eyes.
- Wear protective clothing, gloves, safety glasses and dust respirator.
- Use dry clean up procedures and avoid generating dust.

Major Spills

Moderate hazard.

- ► CAUTION: Advise personnel in area.
- Alert Emergency Services and tell them location and nature of hazard.
- ► Control personal contact by wearing protective clothing.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

- ▶ Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps. Safe handling
 - P Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
 - Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
 - ▶ Establish good housekeeping practices
 - ▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.

Other information

- Store in original containers. Keep containers securely sealed.
- Store in a cool, dry area protected from environmental extremes.
- Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

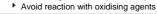
Suitable container

- Polyethylene or polypropylene container.
- Check all containers are clearly labelled and free from leaks.

Storage incompatibility

Dilute solutions of all sugars are subject to fermentation, either by yeast or by other microorganisms or enzymes derived from these, producing gases which can pressurise and burst sealed containers.

Some microorganisms will produce hydrogen or methane, adding a fire and explosion hazard.



















- Must not be stored together
- May be stored together with specific preventions
- May be stored together

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
WELAN GUM	Not Available	Not Available		Not Available
Ingredient	Original IDLH		Revised IDLH	
Welan gum	Not Available		Not Available	

Chemwatch: **4075-59** Version No: **5.1.1.1**

WELAN GUM

Issue Date: **15/08/2019**Print Date: **09/03/2021**

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment

Personal protection









Eye and face protection

- ► Safety glasses with side shields
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Hands/feet protection

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care.

Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.

- polychloroprene.
- nitrile rubber.
- butyl rubber.

Body protection

See Other protection below

Other protection

- Overalls.P.V.C apron.
- Barrier cream.
- Skin cleansing cream.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	White to tan, hygroscopic powder with slight odour; mixes with water forming viscous solutions, becoming a paste above 5%.			
Physical state	Divided Solid	Relative density (Water = 1)	50lb/cu.ft(bulk)	
Odour	Not Available	Partition coefficient n-octanol / water	Not Available	
Odour threshold	Not Available	Auto-ignition temperature (°C)	>200	
pH (as supplied)	Not Applicable	Decomposition temperature	Not available.	
Melting point / freezing point (°C)	Not available.	Viscosity (cSt)	Not Applicable	
Initial boiling point and boiling range (°C)	Not available.	Molecular weight (g/mol)	Not Applicable	
Flash point (°C)	Not Applicable	Taste	Not Available	
Evaporation rate	Not Applicable	Explosive properties	Not Available	
Flammability	Not Applicable	Oxidising properties	Not Available	
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable	
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Applicable	
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available	
Solubility in water	Miscible	pH as a solution (1%)	7	
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available	

Chemwatch: **4075-59**Version No: **5.1.1.1**

Page 5 of 8

WELAN GUM

Issue Date: **15/08/2019**Print Date: **09/03/2021**

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

intormation	on	toxicological	errects

Inhalation of excessive quantities of the dust may be annoying and can mechanically impede respiration, due to the hygroscopic properties of the gum; it may form a paste or gel in the airway.

The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.

Ingestion

Inhaled

Although ingestion is not thought to produce harmful effects (as classified under EC Directives), the material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g. liver, kidney) damage is evident.

Polysaccharides are not easily absorbed from the digestive tract, but may produce a laxative effect. Larger doses may produce intestinal or stomach blockage.

Skin Contact

Prolonged contact with the dry powder may produce drying and chaffing of the skin.

The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye

The dry powder may produce foreign body irritation in some individuals. Solutions are non-irritating.

Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result.

Chronic

There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the

general population.

Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5

micron penetrating and remaining in the lung.

Studies indicate that diets containing large amounts of non-absorbable polysaccharides, such as cellulose, might decrease absorption of calcium,

Studies indicate that diets containing large amounts of non-absorbable polysaccharides, such as cellulose, might decrease absorption of calcium magnesium, zinc and phosphorus.

Respiratory sensitisation may result in allergic/asthma like responses; from coughing and minor breathing difficulties to bronchitis with wheezing, gasping.

W	elan	gum

 TOXICITY
 IRRITATION

 Inhalation(Rat) LC50; >5 mg/l4^[2]
 Not Available

 Oral(Rat) LD50; >5000 mg/kg^[2]
 Total (Rat) LD50; >5000 mg/kg^[2]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

X - Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

Tox	ri,	٠it١
IUX	ш	JU

Wolan gum	Endpoint	Test Duration (hr)	Species	Value	Source

Issue Date: 15/08/2019 Print Date: 09/03/2021

	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Dry material may be landfilled; wet material may be sewered if dilute enough to prevent high viscosity liquids or gels from causing blockages. Readily biodegradable at low concentrations in biological wastewater treatment plants. BOD5: 330 mg O2/g ~ COD: 1200 mg/O2/g ~ Ecotoxicology: Fish LC50 (96 h): >750 mg/l Mysid shrimp LC50 (96 h): using 2 lb/bbl. welan gum in a standard drilling mud: 75000 ppm whole mud

Sugar-based compounds (saccharides), including polysaccharides are generally easily decomposed by biodegradation. Not all polysaccharides decompose with equal rapidity, and polysaccharides are also synthesised by microorganisms during, for example, the compost maturation phases. Water-insoluble species such as cellulose take longer to decompose and those with a significant degree of branching also take longer.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air	
	No Data available for all ingredients	No Data available for all ingredients	

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility	
	No Data available for all ingredients	

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- Reuse
- ▶ Recycling Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.

SECTION 14 Transport information

Labels Required

Marine Pollutant

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
Welan gum	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
Welan gum	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Welan gum is found on the following regulatory lists

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive) Rule

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Issue Date: **15/08/2019**Print Date: **09/03/2021**

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	No
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

State Regulations

US. California Proposition 65

None Reported

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	No (Welan gum)
Canada - NDSL	Yes
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (Welan gum)
Japan - ENCS	No (Welan gum)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (Welan gum)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (Welan gum)
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	15/08/2019
Initial Date	09/04/2005

SDS Version Summary

Version	Issue Date	Sections Updated
4.1.1.1	27/06/2017	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Chronic Health, Disposal, Engineering Control, Environmental, Exposure Standard, Fire Fighter (extinguishing media), Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), Fire Fighter (fire incompatibility), First Aid (eye), Handling Procedure, Personal Protection (other), Personal

Chemwatch: 4075-59 Page 8 of 8 Version No: 5.1.1.1 **WELAN GUM** Issue Date: 15/08/2019 Print Date: 09/03/2021

Version	Issue Date	Sections Updated
		Protection (Respirator), Personal Protection (eye), Personal Protection (hands/feet), Spills (major), Spills (minor), Storage (storage requirement), Storage (suitable container), Use
5.1.1.1	15/08/2019	Disposal, Physical Properties, Spills (major), Spills (minor), Storage (storage incompatibility), Storage (storage requirement), Synonyms, Use

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

 ${\sf PC-TWA} : {\sf Permissible\ Concentration-Time\ Weighted\ Average}$ PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

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