Triethanolamine (TEA) 99% Bisley International LLC

Chemwatch: **7116543** Version No: **3.1.12.10**

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **01/11/2019**Print Date: **09/09/2021**S.GHS.USA.EN

SECTION 1 Identification

Product name	Triethanolamine (TEA) 99%
Chemical Name	Not Applicable
Synonyms	Not Available
Chemical formula	Not Applicable
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Used in cosmetic, soap and detergent formulations.
--------------------------	----------------------------------------------------

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	Bisley International LLC
Address	1790 Hughes Landing Boulevard Suite 400 The Woodlands TX 77380 United States
Telephone	+1 (844) 424 7539
Fax	Not Available
Website	www.bisley.biz
Email	compliance@bisley.biz

Emergency phone number

Association / Organisation	Bisley International LLC	CHEMWATCH EMERGENCY RESPONSE		
Emergency telephone numbers	+1 855 237 5573	+61 2 9186 1132		
Other emergency telephone numbers	+61 2 9186 1132	+1 855-237-5573		

Once connected and if the message is not in your prefered language then please dial ${\bf 01}$

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

Considered a Hazardous Substance by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). Not classified as Dangerous Goods for transport purposes.

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification

Serious Eye Damage/Eye Irritation Category 1, Sensitisation (Skin) Category 1, Carcinogenicity Category 2, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Skin Corrosion/Irritation Category 2

Label elements

Hazard pictogram(s)







Signal word

Danger

Hazard statement(s)

H318

Causes serious eye damage

Chemwatch: **7116543**Version No: **3.1.12.10**

Page 2 of 11

Triethanolamine (TEA) 99%

Issue Date: **01/11/2019**Print Date: **09/09/2021**

H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.
H335	May cause respiratory irritation.
H315	Causes skin irritation.

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P261	Avoid breathing mist/vapours/spray.
P202	Do not handle until all safety precautions have been read and understood.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.

Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
102-71-6	99-100	triethanolamine
111-42-2	0.1-0.5	diethanolamine

SECTION 4 First-aid measures

Description of first aid measures

Description of first aid measur	es
Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.

Triethanolamine (TEA) 99%

Issue Date: 01/11/2019 Print Date: 09/09/2021

Ingestion

- If swallowed do NOT induce vomiting
- If yomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink
- Seek medical advice.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.

- Positive-pressure ventilation using a bag-valve mask might be of use
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications
- ► Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Fire-fighting measures

Extinguishing media

- ► Water spray or fog.
- Foam.
- Dry chemical powder.
- ► BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility

▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Fire Fighting

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear full body protective clothing with breathing apparatus.
- Prevent, by any means available, spillage from entering drains or water course.
- Use water delivered as a fine spray to control fire and cool adjacent area.
- ► Slight fire
- Combustible.Slight fire hazard when exposed to heat or flame.
 - ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
 - On combustion, may emit toxic fumes of carbon monoxide (CO).

Fire/Explosion Hazard

Combustion products include: carbon dioxide (CO2)

nitrogen oxides (NOx)

other pyrolysis products typical of burning organic material.

May emit poisonous fumes

May emit corrosive fumes.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

Slippery when spilt

- ▶ Remove all ignition sources.
- Clean up all spills immediately.

Page 4 of 11 Chemwatch: 7116543 Issue Date: 01/11/2019 Version No: 3.1.12.10 Print Date: 09/09/2021

Triethanolamine (TEA) 99%

Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Slippery when spilt. Moderate hazard. **Major Spills** Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Alkanolamines and iron may produced unstable complexes. Monoethanolamine (MEA) and iron form a trisethanolamino-iron complex. This material may spontaneously decompose at temperatures between 130 and 160 degrees C. and is suspected of causing a fire in a nearly empty storage tank containing a "heel" of MEA in contact with carbon steel coils. If steam coil heating is used, low pressure steam in stainless steel coils should be considered.

Safe handling

- DO NOT USE brass or copper containers / stirrers
- ▶ DO NOT allow clothing wet with material to stay in contact with skin
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

Other information

- ▶ Store in original containers.
- Keep containers securely sealed.
- No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.

Conditions for safe storage, including any incompatibilities

Suitable container

- Metal can or drum
- Packaging as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

- Triethanolamine: is an organic base
- reacts violently with strong oxidisers, permanganates, peroxides, ammonium persulfate, bromine dioxide, sulfuric acid, nitric acid is incompatible with organic anhydrides, acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, cellulose nitrate, cresols, caprolactam
- solution, epichlorohydrin, ethylene dichloride, isocyanates, ketones, glycols, mercury, nitrates, phenols, vinyl acetate
- Storage incompatibility -decomposes exothermically with maleic anhydride
 - increase the explosive sensitivity of nitromethane
 - corrodes, aluminium, copper, its alloys, tin, zinc
 - Avoid strong acids, bases.
 - Avoid contact with copper, aluminium and their alloys.
 - Avoid reaction with oxidising agents















- Must not be stored together
- May be stored together with specific preventions
- May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US ACGIH Threshold Limit Values (TLV)	triethanolamine	Triethanolamine	5 mg/m3	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	diethanolamine	Diethanolamine	3 ppm / 15 mg/m3	Not Available	Not Available	Not Available
US ACGIH Threshold Limit Values (TLV)	diethanolamine	Diethanolamine (Inhalable fraction and vapor)	1 mg/m3	Not Available	Not Available	Skin; A3

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
triethanolamine	15 mg/m3	240 mg/m3	1,500 mg/m3
diethanolamine	3 mg/m3	28 mg/m3	130 mg/m3

Ingredient	Original IDLH	Revised IDLH	
triethanolamine	Not Available	Not Available	

Issue Date: 01/11/2019 Page 5 of 11 Version No: 3.1.12.10 Print Date: 09/09/2021 Triethanolamine (TEA) 99%

Ingredient	Original IDLH	Revised IDLH
diethanolamine	Not Available	Not Available

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Personal protection









Eye and face protection

- Safety glasses with side shields.
- Chemical goggles
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

- ▶ Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

NOTE:

- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Hands/feet protection
 - Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care.

Body protection

See Other protection below

Other protection

- Overalls.
- P.V.C apron.
- Barrier cream.
- Skin cleansing cream.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Appearance Clear colourless liquid with an slight amoniacal odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	1.12
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	324
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	21	Viscosity (cSt)	601 cP
Initial boiling point and boiling range (°C)	340	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	177 (COC)	Taste	Not Available
Evaporation rate	<0.01	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1.5	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	<0.00	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (%)	10.5 (10%)
Vapour density (Air = 1)	5.14	VOC g/L	Not Available

Chemwatch: **7116543** Version No: 3.1.12.10

Triethanolamine (TEA) 99%

Page 6 of 11 Issue Date: 01/11/2019 Print Date: 09/09/2021

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Rats exposed to triethanolamine for six hours showed no abnormality. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.
Ingestion	Ingestion of triethanolamine may cause gastro-intestinal irritation with bleeding, burning or painful sensations in the mouth, throat, chest and abdomen, vomiting and diarrhoea. Animal testing has also shown sluggishness, excessive tear secretion, hairs standing up, unsteady gait, and red/brown discharge on hair around the nose and genitals. Lethal dose in 70 kg man is 560gms. Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.
Skin Contact	The material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Skin contact with the material may be harmful; systemic effects may result following absorption.

Eye If applied to the eyes, this material causes severe eye damage.

> Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Harmful: danger of serious damage to health by prolonged exposure through inhalation.

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.

There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Chronic

Triethanolamine is reported to cause reversible kidney and liver damage but not cancer or foetal toxicity. However, its reaction with nitrites and nitrous acid may produce potent cancer causing agent - N-nitrosodiethanolamine. Prolonged or chronic exposure to alkanolamines may result in liver, kidney or nervous system injury. Repeated inhalation may aggravate asthma

and lung disease involving inflammation or scarring. Results of animal testing with diethanolamine (DEA) and monoethanolamine (MEA) has shown a wide range of possible effects, including

induction of tumours, developmental abnormalities and injury to the foetus and mother. Many amines greatly sensitise the skin and respiratory system, and certain individuals, especially those predisposed to asthma and other allergic responses, may show allergic reactions when chronically exposed to alkanolamines.

Triethanolamine (TEA) 99%	TOXICITY	IRRITATION
	Not Available	Not Available
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >11 mg/kg ^[2]	Eye (rabbit): 0.1 ml -
	Oral(Rabbit) LD50; 2200 mg/kg ^[2]	Eye (rabbit): 10 mg - mild
		Eye (rabbit): 5.62 mg - SEVERE
triethanolamine		minor conjunctival irritation
		no irritation *
		Skin (human): 15 mg/3d (int)-mild
		Skin (rabbit): 4 h occluded
		Skin (rabbit): 560 mg/24 hr- mild
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 8342.88 mg/kg ^[2]	Eye (rabbit): 5500 mg - SEVERE
	Oral(Rat) LD50; 675.8 mg/kg ^[1]	Eye (rabbit):0.75 mg/24 hr SEVERE
diethanolamine		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 50 mg (open)-mild
		Skin (rabbit): 500 mg/24 hr-mild
		Skin: adverse effect observed (irritating) ^[1]

TRIETHANOLAMINE

Lachrymation, diarrhoea, convulsions, urinary tract changes, changes in bladder weight, changes in testicular weight, changes in thymus weight, changes in liver weight, dermatitis after systemic exposure, kidney, ureter, bladder tumours recorded. Equivocal tumourigen by RTECS criteria.

Chemwatch: **7116543**Version No: **3.1.12.10**

Triethanolamine (TEA) 99%

Issue Date: 01/11/2019 Print Date: 09/09/2021

Dermal rabbit value quoted above is for occluded patch in male or female animals * Union Carbide

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Studies done show that triethanolamine is of low toxicity following high dose exposure by swallowing, skin contact or inhalation. It has not been shown to cause cancer, genetic defects, reproductive or developmental toxicity.

A Cosmetic Ingredient Review (CIR) expert panel conducted a review of triethanolamine-containing personal care products

The panel was concerned with the levels of free diethanolamine that could be present as an impurity in TEA or TEA-containing ingredients. The panel stated that the amount of free diethanolamine available must be limited to the present practices of use and concentration of diethanolamine.

The Panel concluded that TEA and 31 related TEA-containing ingredients, are safe when formulated to be nonirritating and when the levels of free diethanolamine do not exceed the prescribed levels. These ingredients should not be used in cosmetic products in which N-nitroso compounds can be formed.

Dermal carcinogenicity studies performed by the NTP on TEA reported equivocal evidence of carcinogenic activity in male mice based on the occurrence of liver hemangiosarcoma, some evidence of carcinogenic activity in female mice based on increased incidences of hepatocellular adenoma, and equivocal evidence of carcinogenic activity in male rats based on a marginal increase in the incidence of renal tubule cell adenoma. It has been hypothesized that TEA may cause liver tumours in mice via a choline-depletion mode of action.

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.

DIETHANOLAMINE

DEA has low acute toxicity if ingested orally or applied on the skin. It can cause moderate skin irritation and severe eye irritation. It may affect sperm production, cause anaemia and damage the liver and kidney. It has not been shown to cause cancer in humans; though there is evidence that it may cause cancer in mice, and damage to the foetus at levels toxic to the mother.

WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.

TRIETHANOLAMINE & DIETHANOLAMINE

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.

Overexposure to most of these materials may cause adverse health effects.

Many amine-based compounds can cause release of histamines, which, in turn, can trigger allergic and other physiological effects, including constriction of the bronchi or asthma and inflammation of the cavity of the nose. Whole-body symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, rapid heartbeat, itching, reddening of the skin, urticaria (hives) and swelling of the face, which are usually transient.

There are generally four routes of possible or potential exposure: inhalation, skin contact, eye contact, and swallowing. Inhalation: Inhaling vapours may result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs. Higher concentrations of certain amines can produce severe respiratory irritation, characterized by discharge from the nose, coughing, difficulty in breathing and chest pain. Chronic exposure via inhalation may cause headache, nausea, vomiting, drowsiness, sore throat, inflammation of the bronchi and lungs, and possible lung damage.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	×	Carcinogenicity	✓
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

X - Data either not available or does not fill the criteria for classification

✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Triethanolamine (TEA) 99%	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
triethanolamine	EC50	72h	Algae or other aquatic plants	>107<260mg/l	2
	EC50	48h	Crustacea	565.2-658.3mg/l	4
	LC50	96h	Fish	11800mg/l	2
	EC10(ECx)	96h	Algae or other aquatic plants	7.1mg/l	1
	BCF	1008h	Fish	<0.4	7
	EC50	96h	Algae or other aquatic plants	169mg/l	1
	Endpoint	Test Duration (hr)	Species	Value	Source
diethanolamine	LC50	96h	Fish	>=100mg/l	4

Page 8 of 11

Issue Date: 01/11/2019 Print Date: 09/09/2021

Triethanolamine (TEA) 99%

EC50	72h	Algae or other aquatic plants	2.7mg/l	2
EC50	48h	Crustacea	28.8mg/l	1
NOEC(ECx)	72h	Algae or other aquatic plants	0.6mg/l	2
EC50	96h	Algae or other aquatic plants	0.86-3.5mg/l	4

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

For triethanolamine:

Koc: 3 Half-life (hr) air: 4Henry's atm m3 /mol: 3.38E-19BOD 5 if unstated: nil-0.17COD : 1.5ThOD : 2.04; 1.61 p/pThOD (measured) 1.52 mg/mg (Union Carbide)ThOD (calculated) 1.61 mg/mg (Union Carbide)BCF : <1Biodegradability: 96% DOC reduction (OECD Method 301E)BOD; Day 5: 8%, Day 10: 9%, Day 20: 66% Passes Sturm, AFNOR tests for biodegradability. Reaches more than 70% mineralisation in OECD test for inherent biodegradability (Zahn-Wellens test). Theoretical oxygen demand (ThOD) is calculated at 1.61 p/p. Degradation is expected in the atmospheric environment within minutes to hours.

DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
triethanolamine	LOW	LOW
diethanolamine	LOW (Half-life = 14 days)	LOW (Half-life = 0.3 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
triethanolamine	LOW (BCF = 3.9)
diethanolamine	LOW (BCF = 1)

Mobility in soil

Ingredient	Mobility
triethanolamine	LOW (KOC = 10)
diethanolamine	HIGH (KOC = 1)

SECTION 13 Disposal considerations

Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- ► Reuse
- ► Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant NO

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
triethanolamine	Not Available
diethanolamine	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
Product name	Ship type

Triethanolamine (TEA) 99%

Issue Date: 01/11/2019 Print Date: 09/09/2021

Product name	Ship Type
triethanolamine	Not Available
diethanolamine	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

triethanolamine is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

US - Massachusetts - Right To Know Listed Chemicals

US ACGIH Threshold Limit Values (TLV)

US Department of Homeland Security (DHS) - Chemical Facility Anti-Terrorism

Standards (CFATS) - Chemicals of Interest

diethanolamine is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans

US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants

US - California Proposition 65 - Carcinogens

US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List

US - Massachusetts - Right To Know Listed Chemicals

US ACGIH Threshold Limit Values (TLV)

US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

US ACGIH Threshold Limit Values (TLV) - Carcinogens

US Clean Air Act - Hazardous Air Pollutants

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	No
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	
Specific target organ toxicity (single or repeated exposure)	
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
diethanolamine	100	45.4

State Regulations

US. California Proposition 65



WARNING: This product can expose you to chemicals including **diethanolamine**, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

National Inventory Status

National Inventory	Status

Triethanolamine (TEA) 99%

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (triethanolamine; diethanolamine)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	01/11/2019
Initial Date	30/12/2010

SDS Version Summary

Version	Date of Update	Sections Updated
3.1.2.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification
3.1.3.1	10/05/2021	Regulation Change
3.1.4.1	24/05/2021	Regulation Change
3.1.4.2	30/05/2021	Template Change
3.1.4.3	04/06/2021	Template Change
3.1.4.4	05/06/2021	Template Change
3.1.4.5	09/06/2021	Template Change
3.1.4.6	11/06/2021	Template Change
3.1.4.7	15/06/2021	Template Change
3.1.4.8	05/07/2021	Template Change
3.1.5.8	14/07/2021	Regulation Change
3.1.6.8	15/07/2021	Regulation Change
3.1.6.9	01/08/2021	Template Change
3.1.7.9	02/08/2021	Regulation Change
3.1.8.9	05/08/2021	Regulation Change
3.1.9.9	09/08/2021	Regulation Change
3.1.10.9	16/08/2021	Regulation Change
3.1.10.10	29/08/2021	Template Change
3.1.11.10	30/08/2021	Regulation Change
3.1.12.10	06/09/2021	Regulation Change

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

 ${\tt PC-STEL: Permissible \ Concentration-Short \ Term \ Exposure \ Limit}$

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit $_{\circ}$

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level Chemwatch: 7116543 Page 11 of 11 Issue Date: 01/11/2019 Version No: 3.1.12.10 Print Date: 09/09/2021

Triethanolamine (TEA) 99%

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

EICSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.
TEL (+61 3) 9572 4700.