

BENZOIC ACID FOOD GRADE

Bisley International LLC

Chemwatch Hazard Alert Code: 3

Chemwatch: 10056
Version No: 9.1
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 15/04/2021
Print Date: 20/10/2021
S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

| | |
|-------------------------------|-------------------------|
| Product name | BENZOIC ACID FOOD GRADE |
| Chemical Name | benzoic acid |
| Chemical formula | C7H6O2 |
| Other means of identification | Not Available |
| CAS number | 65-85-0 |

Recommended use of the chemical and restrictions on use

| | |
|--------------------------|---|
| Relevant identified uses | Used for preserving foods, fats, fruit juices, plasticisers, alkaloidal solutions; manufacture of benzoates and benzoyl compounds, dyes; as a mordant in calico printing; for curing tobacco. Also used as a standard in calorimetric analysis. Benzoic acid and is an excellent feed reducing the activity of micro-organisms on feed, and is particularly effective against fungi and yeasts. It reduce the presence of pathogenic bacteria such as E. coli and Salmonella, which are responsible for causing digestive disorders. This creates a healthier, more effective gut and promotes higher performance. [-Regeant -] Intermediate. In perfumery/ flavouring. |
|--------------------------|---|

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

| | |
|-------------------------|--|
| Registered company name | Bisley International LLC |
| Address | 1790 Hughes Landing Boulevard Suite 400 The Woodlands TX 77380 United States |
| Telephone | +1 (844) 424 7539 |
| Fax | Not Available |
| Website | www.bisley.biz |
| Email | compliance@bisley.biz |

Emergency phone number

| | | |
|-----------------------------------|--------------------------|------------------------------|
| Association / Organisation | Bisley International LLC | CHEMWATCH EMERGENCY RESPONSE |
| Emergency telephone numbers | +1 855 237 5573 | +61 2 9186 1132 |
| Other emergency telephone numbers | +61 2 9186 1132 | +1 855-237-5573 |

Once connected and if the message is not in your preferred language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

Considered a Hazardous Substance by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200). Not classified as Dangerous Goods for transport purposes.

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

| | |
|----------------|---|
| Classification | Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Repeated Exposure Category 1 |
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Label elements

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| Hazard pictogram(s) | |
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| Signal word | Danger |
|-------------|---------------|

Hazard statement(s)

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|------|---|
| H302 | Harmful if swallowed. |
| H312 | Harmful in contact with skin. |
| H315 | Causes skin irritation. |
| H318 | Causes serious eye damage. |
| H335 | May cause respiratory irritation. |
| H372 | Causes damage to organs through prolonged or repeated exposure. |

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

| | |
|------|--|
| P260 | Do not breathe dust/fume. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P261 | Avoid breathing dust/fumes. |
| P270 | Do not eat, drink or smoke when using this product. |
| P280 | Wear protective gloves, protective clothing, eye protection and face protection. |
| P264 | Wash all exposed external body areas thoroughly after handling. |

Precautionary statement(s) Response

| | |
|----------------|--|
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310 | Immediately call a POISON CENTER/doctor/physician/first aider. |
| P312 | Call a POISON CENTER/doctor/physician/first aider/if you feel unwell. |
| P314 | Get medical advice/attention if you feel unwell. |
| P301+P312 | IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider/if you feel unwell. |
| P302+P352 | IF ON SKIN: Wash with plenty of water and soap. |
| P304+P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |
| P330 | Rinse mouth. |
| P332+P313 | If skin irritation occurs: Get medical advice/attention. |
| P362+P364 | Take off contaminated clothing and wash it before reuse. |

Precautionary statement(s) Storage

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|-----------|--|
| P405 | Store locked up. |
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |

Precautionary statement(s) Disposal

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|------|--|
| P501 | Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation. |
|------|--|

SECTION 3 Composition / information on ingredients**Substances**

| CAS No | %[weight] | Name |
|---------|-----------|--------------|
| 65-85-0 | >=99.5 | benzoic acid |

Mixtures

See section above for composition of Substances

SECTION 4 First-aid measures**Description of first aid measures**

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|-------------|--|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. <p>For THERMAL burns:</p> |
|-------------|--|

| | |
|---------------------|---|
| | <ul style="list-style-type: none"> ▶ Do NOT remove contact lens ▶ Lay victim down, on stretcher if available and pad BOTH eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ▶ Seek urgent medical assistance, or transport to hospital. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>In case of burns:</p> <ul style="list-style-type: none"> ▶ Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth. ▶ DO NOT remove or cut away clothing over burnt areas. DO NOT pull away clothing which has adhered to the skin as this can cause further injury. ▶ DO NOT break blister or remove solidified material. ▶ Quickly cover wound with dressing or clean cloth to help prevent infection and to ease pain. ▶ For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth. ▶ DO NOT apply ointments, oils, butter, etc. to a burn under any circumstances. ▶ Water may be given in small quantities if the person is conscious. ▶ Alcohol is not to be given under any circumstances. ▶ Reassure. ▶ Treat for shock by keeping the person warm and in a lying position. ▶ Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient. <p>For thermal burns:</p> <ul style="list-style-type: none"> ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> ▶ Lay the person flat. ▶ Elevate feet about 12 inches. ▶ Elevate burn area above heart level, if possible. ▶ Cover the person with coat or blanket. ▶ Seek medical assistance. <p>For third-degree burns Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> ▶ Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. ▶ Separate burned toes and fingers with dry, sterile dressings. ▶ Do not soak burn in water or apply ointments or butter; this may cause infection. ▶ To prevent shock see above. ▶ For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. ▶ Have a person with a facial burn sit up. ▶ Check pulse and breathing to monitor for shock until emergency help arrives. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. |
| Ingestion | <ul style="list-style-type: none"> ▶ IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. ▶ For advice, contact a Poisons Information Centre or a doctor. ▶ Urgent hospital treatment is likely to be needed. ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. <p>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</p> <ul style="list-style-type: none"> ▶ INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. <p>NOTE: Wear a protective glove when inducing vomiting by mechanical means.</p> |

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate seizures.
- ▶ **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ **Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.**
- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

| | |
|------------------------------|--|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. |
| Fire/Explosion Hazard | <p>Vapours from hot or molten benzoic acid may form explosive mixtures with air.</p> <ul style="list-style-type: none"> ▶ Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions. ▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). ▶ Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion. <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO₂) other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.</p> <p>CARE: Contamination of heated / molten liquid with water may cause violent steam explosion, with scattering of hot contents.</p> |

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

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|---------------------|--|
| Minor Spills | <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. |
| Major Spills | <p>Moderate hazard.</p> <ul style="list-style-type: none"> ▶ CAUTION: Advise personnel in area. ▶ Alert Emergency Services and tell them location and nature of hazard. ▶ Control personal contact by wearing protective clothing. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

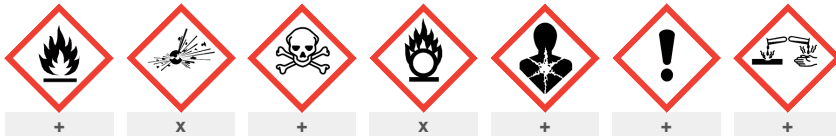
SECTION 7 Handling and storage

Precautions for safe handling

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|--------------------------|--|
| Safe handling | <ul style="list-style-type: none"> ▶ The greatest potential for injury caused by molten materials occurs during purging of machinery (moulders, extruders etc.) ▶ It is essential that workers in the immediate area of the machinery wear eye and skin protection (such as full face, safety glasses, heat resistant gloves, overalls and safety boots) as protection from thermal burns. ▶ Fumes or vapours emitted from hot melted materials, during converting operations, may condense on overhead metal surfaces or exhaust ducts. The condensate may contain substances which are irritating or toxic. Avoid contact of that material with the skin. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) ▶ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. ▶ Establish good housekeeping practices. ▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds. |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry area protected from environmental extremes. ▶ Store away from incompatible materials and foodstuff containers. |

Conditions for safe storage, including any incompatibilities

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|--------------------------------|--|
| Suitable container | <ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Check all containers are clearly labelled and free from leaks. |
| Storage incompatibility | <ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents |



X — Must not be stored together

0 — May be stored together with specific preventions

+ — May be stored together

Note: Depending on other risk factors, compatibility assessment based on the table above may not be relevant to storage situations, particularly where large volumes of dangerous goods are stored and handled. Reference should be made to the Safety Data Sheets for each substance or article and risks assessed accordingly.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|--|--------------|--|---------------------------------|---------------|---------------|----------------|
| US OSHA Permissible Exposure Limits (PELs) Table Z-3 | benzoic acid | Inert or Nuisance Dust: Respirable fraction | 5 mg/m ³ / 15 mppcf | Not Available | Not Available | Not Available |
| US OSHA Permissible Exposure Limits (PELs) Table Z-3 | benzoic acid | Inert or Nuisance Dust: Total Dust | 15 mg/m ³ / 50 mppcf | Not Available | Not Available | Not Available |
| US OSHA Permissible Exposure Limits (PELs) Table Z-1 | benzoic acid | Particulates Not Otherwise Regulated (PNOR)- Total dust | 15 mg/m ³ | Not Available | Not Available | Not Available |
| US OSHA Permissible Exposure Limits (PELs) Table Z-1 | benzoic acid | Particulates Not Otherwise Regulated (PNOR)- Respirable fraction | 5 mg/m ³ | Not Available | Not Available | Not Available |
| US NIOSH Recommended Exposure Limits (RELs) | benzoic acid | Particulates not otherwise regulated | Not Available | Not Available | Not Available | See Appendix D |


Emergency Limits

| Ingredient | TEEL-1 | TEEL-2 | TEEL-3 |
|--------------|----------------------|-----------------------|-----------------------|
| benzoic acid | 13 mg/m ³ | 140 mg/m ³ | 830 mg/m ³ |

| Ingredient | Original IDLH | Revised IDLH |
|--------------|---------------|---------------|
| benzoic acid | Not Available | Not Available |

Exposure controls

| | |
|---|---|
| Appropriate engineering controls | <p>For molten materials: Provide mechanical ventilation; in general such ventilation should be provided at compounding/ converting areas and at fabricating/ filling work stations where the material is heated. Local exhaust ventilation should be used over and in the vicinity of machinery involved in handling the molten material. Keep dry!! Processing temperatures may be well above boiling point of water, so wet or damp material may cause a serious steam explosion if used in unvented equipment. Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> |
|---|---|

| | |
|--------------------------------|---|
| | Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. |
| Personal protection |  |
| Eye and face protection | <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. |
| Skin protection | See Hand protection below |
| Hands/feet protection | <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p> <ul style="list-style-type: none"> ▶ When handling hot materials wear heat resistant, elbow length gloves. ▶ Rubber gloves are not recommended when handling hot objects, materials ▶ Protective gloves eg. Leather gloves or gloves with Leather facing <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.</p> <ul style="list-style-type: none"> ▶ polychloroprene. ▶ nitrile rubber. ▶ butyl rubber. |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▶ When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. ▶ Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure. ▶ CAUTION: Vapours may be irritating. ▶ Overalls. ▶ P.V.C apron. ▶ Barrier cream. ▶ Skin cleansing cream. |

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

For molten materials:

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

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|---|--|--|----------------|
| Appearance | Colourless to white solid (crystals, powder, platelets, scale) with aromatic-like odour. Soluble in alcohol, ether, acetone, benzene, chloroform. Partially soluble in water. Solubility in water @ 20 C: 0.29 g/100 cc. Use may require material be molten. Molten or heated material may be compounded, moulded or extruded. | | |
| Physical state | Divided Solid | Relative density (Water = 1) | 1.27 @ 15 C |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | 574 |
| pH (as supplied) | Not Applicable | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | 122.13 partially | Viscosity (cSt) | Not Applicable |
| Initial boiling point and boiling range (°C) | 249.13 | Molecular weight (g/mol) | 122.12 |
| Flash point (°C) | 121-131 | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Applicable |

BENZOIC ACID FOOD GRADE

| | | | |
|----------------------------------|---------------|----------------------------------|-----------------|
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Negligible |
| Vapour pressure (kPa) | 0.13 @ 96 C | Gas group | Not Available |
| Solubility in water | Immiscible | pH as a solution (%) | 2.8 (saturated) |
| Vapour density (Air = 1) | 4.2 | VOC g/L | Not Available |

SECTION 10 Stability and reactivity

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|---|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information

Information on toxicological effects

| | |
|---------------------|--|
| Inhaled | <p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Processing for an overly long time or processing at overly high temperatures may cause generation and release of highly irritating vapours, which irritate eyes, nose, throat, causing red itchy eyes, coughing, sore throat.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p> <ul style="list-style-type: none"> ▶ Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure. ▶ CAUTION: Vapours may be irritating. |
| Ingestion | <p>Rapidly absorbed from the gastrointestinal tract and conjugated in the liver to form hippuric acid which is rapidly excreted in the urine within 12 hours; up to 97% may be excreted within the first 4 hours. In large doses some benzoic acid is excreted as benzoylglucuronic acid.</p> <p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> |
| Skin Contact | <p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p> <p>Molten material is capable of causing burns.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> |
| Eye | <p>If applied to the eyes, this material causes severe eye damage.</p> |
| Chronic | <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Toxic: danger of serious damage to health by prolonged exposure through inhalation.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Reactions to benzoic acid have been reported. It may worsen asthma, skin rash or skin disease (angio-oedema). Effect may be worse if exposed persons are also taking aspirin tablets.</p> |

| | TOXICITY | IRRITATION |
|--|---|---|
| | benzoic acid | Dermal (rabbit) LD50: >=2000 mg/kg ^[1] |
| | Inhalation(Rat) LC50; >0.007 mg/4h ^[2] | Eye: adverse effect observed (irritating) ^[1] |
| | Oral(Rat) LD50; 1700 mg/kg ^[2] | Skin (human): 22 mg/3d - moderate |
| | | Skin (rabbit): 500 mg/24h - mild |
| | | Skin: adverse effect observed (irritating) ^[1] |

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

| | |
|---------------------|---|
| BENZOIC ACID | <p>Mutagenicity: Bacterial reverse mutation test (S. typhimurium): not mutagenic (OECD 471, EC B.13/14; Ames test) In vitro mammalian chromosome aberration (Chinese hamster fibroblasts): negative Reproductive toxicity: 4 generation study in rats: Oral NOAEL >500 mg/kg bw/day STOT single exposure: In a repeated inhalation study benzoic acid appeared to be irritating to the respiratory tract at high doses * DSM SDS</p> <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent</p> |
|---------------------|---|

BENZOIC ACID FOOD GRADE

| | |
|--|--|
| | <p>asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.</p> <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> <p>For benzoates:</p> <p>Benzyl alcohol, benzoic acid and its sodium and potassium salt have a common metabolic and excretion pathway. All but benzyl alcohol are considered to be unharmed and of low acute toxicity. They may cause slight irritation by oral, dermal or inhalation exposure except sodium benzoate which doesn't irritate the skin. Studies showed increased mortality, reduced weight gain, liver and kidney effects at higher doses, also, lesions of the brains, thymus and skeletal muscles may occur with benzyl alcohol.</p> <p>This is a member or analogue of a group of benzyl derivatives generally regarded as safe (GRAS), based partly on their self-limiting properties as flavouring substances in food. In humans and other animals, they are rapidly absorbed, broken down and excreted, with a wide safety margin. They also lack significant potential to cause genetic toxicity and mutations. The intake of benzyl derivatives as natural components of traditional foods is actually higher than the intake as intentionally added flavouring substances.</p> |
|--|--|

| | | | |
|--|---|---------------------------------|---|
| Acute Toxicity | ✓ | Carcinogenicity | ✗ |
| Skin Irritation/Corrosion | ✓ | Reproductivity | ✗ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ✓ |
| Respiratory or Skin sensitisation | ✗ | STOT - Repeated Exposure | ✓ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

| | Endpoint | Test Duration (hr) | Species | Value | Source |
|---------------------|-----------|--------------------|-------------------------------|----------|--------|
| benzoic acid | NOEC(ECx) | 72h | Algae or other aquatic plants | 0.11mg/l | 2 |
| | EC50 | 72h | Algae or other aquatic plants | 33mg/l | 2 |
| | LC50 | 96h | Fish | 44.6mg/l | 2 |
| | EC50 | 48h | Crustacea | >120mg/l | 2 |

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

log Kow : 1.87 BOD 5 : 1.25-1.65, 47% COD : 1.88-1.95 ThOD : 1.96 BCF : 10-2800 Fish LC50 (96 h): >100 mg/l Daphnia magna EC50 (48 h): >100 mg/l Algae EC50 (72 h): >100 mg/l Bacterial IC50 (3 h): >1000 mg/l (OECD 209) Readily biodegradable (OECD 301, EC C 4: modified Sturm) Toxicity invertebrate: cell mult. inhib.31-480 mg/L Effects on algae and plankton: cell mult. inhib.55-1630 mg/L Degradation Biological: soil microflora -1 day,significant processes Abiotic: dissoc,Rxn OH*

For benzoates:

The environmental characteristics for benzoates is ultimately determined by the properties of counter-ions, and is assumed to be non-toxic.

Environmental Exposure and Fate: Distribution models indicate that water and soil are the main environmental pathways of benzyl alcohol, benzoic acid, sodium and potassium benzoates. No volatilization to the atmosphere or adsorption to sediments is expected. Physical chemical properties and use patterns indicate water to be the main pathway for these substances, however, based on the chemical structure and organic chemistry, no hydrolysis is expected at pH ranges of 4 – 11.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|--------------|-------------------------|------------------|
| benzoic acid | LOW | LOW |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|--------------|---------------------|
| benzoic acid | LOW (LogKOW = 1.87) |

Mobility in soil

| Ingredient | Mobility |
|--------------|-------------------|
| benzoic acid | LOW (KOC = 14.49) |

SECTION 13 Disposal considerations

Waste treatment methods

| | |
|-------------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> |
|-------------------------------------|---|

Continued...

- ▶ Reduction
 - ▶ Reuse
 - ▶ Recycling
 - ▶ Disposal (if all else fails)
- This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.
- ▶ **DO NOT allow wash water from cleaning or process equipment to enter drains.**
 - ▶ It may be necessary to collect all wash water for treatment before disposal.
 - ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
 - ▶ Where in doubt contact the responsible authority.

SECTION 14 Transport information

Labels Required

| | |
|------------------|----|
| Marine Pollutant | NO |
|------------------|----|

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group |
|--------------|---------------|
| benzoic acid | Not Available |

Transport in bulk in accordance with the ICG Code

| Product name | Ship Type |
|--------------|---------------|
| benzoic acid | Not Available |

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

benzoic acid is found on the following regulatory lists

| | |
|--|--|
| US - Massachusetts - Right To Know Listed Chemicals | US NIOSH Recommended Exposure Limits (RELs) |
| US ACGIH Threshold Limit Values (TLV) - Notice of Intended Changes | US OSHA Permissible Exposure Limits (PELs) Table Z-1 |
| US CWA (Clean Water Act) - List of Hazardous Substances | US OSHA Permissible Exposure Limits (PELs) Table Z-3 |
| US DOE Temporary Emergency Exposure Limits (TEELs) | US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory |
| US EPA Integrated Risk Information System (IRIS) | US TSCA Chemical Substance Inventory - Interim List of Active Substances |

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

| | |
|--|-----|
| Flammable (Gases, Aerosols, Liquids, or Solids) | No |
| Gas under pressure | No |
| Explosive | No |
| Self-heating | No |
| Pyrophoric (Liquid or Solid) | No |
| Pyrophoric Gas | No |
| Corrosive to metal | No |
| Oxidizer (Liquid, Solid or Gas) | No |
| Organic Peroxide | No |
| Self-reactive | No |
| In contact with water emits flammable gas | No |
| Combustible Dust | No |
| Carcinogenicity | No |
| Acute toxicity (any route of exposure) | Yes |
| Reproductive toxicity | No |
| Skin Corrosion or Irritation | Yes |
| Respiratory or Skin Sensitization | No |
| Serious eye damage or eye irritation | Yes |
| Specific target organ toxicity (single or repeated exposure) | Yes |
| Aspiration Hazard | No |
| Germ cell mutagenicity | No |
| Simple Asphyxiant | No |
| Hazards Not Otherwise Classified | No |

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

| Name | Reportable Quantity in Pounds (lb) | Reportable Quantity in kg |
|--------------|------------------------------------|---------------------------|
| benzoic acid | 5000 | 2270 |

State Regulations**US. California Proposition 65**

None Reported

National Inventory Status

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | Yes |
| Canada - DSL | Yes |
| Canada - NDSL | No (benzoic acid) |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | Yes |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Mexico - INSQ | Yes |
| Vietnam - NCI | Yes |
| Russia - FBEPH | Yes |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

SECTION 16 Other information

| | |
|----------------------|------------|
| Revision Date | 15/04/2021 |
| Initial Date | 12/05/2005 |

SDS Version Summary

| Version | Date of Update | Sections Updated |
|---------|----------------|---|
| 8.1 | 30/07/2016 | Acute Health (eye), Chronic Health, Classification, Disposal, First Aid (eye), First Aid (skin), Personal Protection (Respirator), Synonyms, Toxicity and Irritation (Other), Use |
| 9.1 | 15/04/2021 | Expiration. Review and Update |

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit.
 IDLH: Immediately Dangerous to Life or Health Concentrations
 ES: Exposure Standard
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index
 AIIC: Australian Inventory of Industrial Chemicals
 DSL: Domestic Substances List
 NDSL: Non-Domestic Substances List
 IECSC: Inventory of Existing Chemical Substance in China
 EINECS: European Inventory of Existing Commercial chemical Substances
 ELINCS: European List of Notified Chemical Substances
 NLP: No-Longer Polymers
 ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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TEL (+61 3) 9572 4700.